

Safety Data Sheet

according to Regulation (EC) No 1907/2006

HSQ Developer

Revision date: 04.10.2023

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SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

HSQ Developer

Product code:

21565

1.2. Relevant identified uses of the substance or mixture and uses advised against**Use of the substance/mixture**Intermediates Electronics industry
Reserved for industrial and professional use.**1.3. Details of the supplier of the safety data sheet**

Company name:	Raith GmbH	
Street:	Konrad-Adenauer-Allee 8	
Place:	D-44263 Dortmund	
Telephone:	+49 231 95004 0	Telefax: +49 231 95004 460
Contact person:	info@raith.com	
Internet:	www.raith.com	

1.4. Emergency telephone number:

+49 30 192 40 (Giftnotruf der Charité Universitätsmedizin Berlin)

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Regulation (EC) No 1272/2008**Skin Irrit. 2; H315
Eye Irrit. 2; H319

Full text of hazard statements: see SECTION 16.

2.2. Label elements**Regulation (EC) No 1272/2008****Signal word:** Warning**Pictograms:****Hazard statements**H315 Causes skin irritation.
H319 Causes serious eye irritation.**Precautionary statements**P264 Wash Water thoroughly after handling.
P280 Wear protective gloves and eye/face protection.
P302+P352 IF ON SKIN: Wash with plenty of Water.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 If eye irritation persists: Get medical advice/attention.**2.3. Other hazards**

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

SECTION 3: Composition/information on ingredients

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3.2. Mixtures

Chemical characterization
 in aqueous solution

Hazardous components

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
1310-58-3	potassium hydroxide; caustic potash			1 - < 5 %
	215-181-3	019-002-00-8	01-2119487136-33	
	Met. Corr. 1, Acute Tox. 4, Skin Corr. 1A; H290 H302 H314			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
	Specific Conc. Limits, M-factors and ATE		
1310-58-3	215-181-3	potassium hydroxide; caustic potash	1 - < 5 %
	oral: LD50 = 333 mg/kg Skin Corr. 1A; H314: >= 5 - 100 Skin Corr. 1B; H314: >= 2 - < 5 Skin Irrit. 2; H315: >= 0,5 - < 2 Eye Irrit. 2; H319: >= 0,5 - < 2		

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

When in doubt or if symptoms are observed, get medical advice.

After inhalation

Provide fresh air. If experiencing respiratory symptoms: Call a doctor.

After contact with skin

Wash with plenty of water. Take off contaminated clothing and wash it before reuse. In case of skin reactions, consult a physician.

After contact with eyes

In case of contact with eyes, rinse immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Subsequently consult an ophthalmologist. Remove contact lenses, if present and easy to do. Continue rinsing.

After ingestion

Do NOT induce vomiting. Warning Aspiration hazard. Rinse mouth immediately and drink 1 glass of water. Never give anything by mouth to an unconscious person or a person with cramps. Call a physician immediately.

4.2. Most important symptoms and effects, both acute and delayed

No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Co-ordinate fire-fighting measures to the fire surroundings.

5.2. Special hazards arising from the substance or mixture

Non-flammable.

In case of fire may be liberated: Pyrolysis products, toxic

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5.3. Advice for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing. Full protection suit.

Additional information

Use water spray jet to protect personnel and to cool endangered containers. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eyes and clothes. Evacuate area.

For non-emergency personnel

Provide adequate ventilation. Use personal protection equipment.

For emergency responders

Wear personal protection equipment (refer to section 8).

6.2. Environmental precautions

Do not allow to enter into surface water or drains.

6.3. Methods and material for containment and cleaning up

For containment

Stop leak if safe to do so. Cover drains.

For cleaning up

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

Other information

Clean contaminated articles and floor according to the environmental legislation.

6.4. Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Provide adequate ventilation. Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eyes and clothes.

Use personal protection equipment.

Advice on protection against fire and explosion

Usual measures for fire prevention.

Advice on general occupational hygiene

Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme.

Wash hands before breaks and after work. When using do not eat, drink, smoke, sniff.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed. Store in a well-ventilated place. Store in a dry place.

Hints on joint storage

Do not store together with: Acid, metals

Keep away from food, drink and animal feedingstuffs.

Further information on storage conditions

Protect against: heat. Frost

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7.3. Specific end use(s)

Intermediates Electronics industry
Reserved for industrial and professional use.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

CAS No	Substance	ppm	mg/m ³	fib/cm ³	Category	Origin
1310-58-3	Potassium hydroxide	-	2		STEL (15 min)	

8.2. Exposure controls



Appropriate engineering controls

Provide adequate ventilation as well as local exhaustion at critical locations.

Individual protection measures, such as personal protective equipment

Eye/face protection

Use eye protection according to EN 166.

Hand protection

Wear suitable gloves tested to EN374.

Suitable material: NBR (Nitrile rubber)

Thickness of the glove material: > 0,11 mm

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Skin protection

Wear suitable protective clothing.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Respiratory protection necessary at: exceeding exposure limit values

Thermal hazards

not applicable

Environmental exposure controls

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	liquid	
Colour:	colourless	
Odour:	odourless	
Odour threshold:	not determined	
Melting point/freezing point:		not determined

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Boiling point or initial boiling point and boiling range:	not determined
Flammability:	Non-flammable.
Lower explosion limits:	not determined
Upper explosion limits:	not determined
Flash point:	not determined
Auto-ignition temperature:	not determined
Decomposition temperature:	not determined
pH-Value (at 20 °C):	13,5
Viscosity / kinematic:	not determined
Water solubility:	miscible
Solubility in other solvents not determined	
Partition coefficient n-octanol/water:	not determined
Vapour pressure:	not determined
Density:	not determined
Relative vapour density:	not determined
Particle characteristics:	not applicable

9.2. Other information

No information available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No hazardous reaction when handled and stored according to provisions.

10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

Exothermic reaction with: Acid

10.4. Conditions to avoid

Protect against: heat. Frost

10.5. Incompatible materials

Acid, metals

10.6. Hazardous decomposition products

In case of fire may be liberated: Pyrolysis products, toxic

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Based on available data, the classification criteria are not met.

ATEmix calculated

ATE (oral) 33300 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) > 20 mg/l; ATE (inhalation dust/mist) > 5 mg/l

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
1310-58-3	potassium hydroxide; caustic potash				
	oral	LD50 333 mg/kg	Rat	Manufacturer	

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Irritation and corrosivity

Causes skin irritation.
Causes serious eye irritation.

Sensitising effects

Based on available data, the classification criteria are not met.

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Information on likely routes of exposure

oral, Skin contact, Eye contact, Inhalation.

11.2. Information on other hazards

Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to humans as no components meets the criteria.

SECTION 12: Ecological information

12.1. Toxicity

Based on available data, the classification criteria are not met.
The product is not: Ecotoxic.

12.2. Persistence and degradability

The product has not been tested.

12.3. Bioaccumulative potential

The product has not been tested.

12.4. Mobility in soil

The product has not been tested.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

No information available.

Further information

Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Do not allow to enter into surface water or drains. Dispose of waste according to applicable legislation.

Contaminated packaging

Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information

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Land transport (ADR/RID)

- 14.1. UN number or ID number:** No dangerous good in sense of this transport regulation.
- 14.2. UN proper shipping name:** No dangerous good in sense of this transport regulation.
- 14.3. Transport hazard class(es):** No dangerous good in sense of this transport regulation.
- 14.4. Packing group:** No dangerous good in sense of this transport regulation.

Inland waterways transport (ADN)

- 14.1. UN number or ID number:** No dangerous good in sense of this transport regulation.
- 14.2. UN proper shipping name:** No dangerous good in sense of this transport regulation.
- 14.3. Transport hazard class(es):** No dangerous good in sense of this transport regulation.
- 14.4. Packing group:** No dangerous good in sense of this transport regulation.

Marine transport (IMDG)

- 14.1. UN number or ID number:** No dangerous good in sense of this transport regulation.
- 14.2. UN proper shipping name:** No dangerous good in sense of this transport regulation.
- 14.3. Transport hazard class(es):** No dangerous good in sense of this transport regulation.
- 14.4. Packing group:** No dangerous good in sense of this transport regulation.

Air transport (ICAO-TI/IATA-DGR)

- 14.1. UN number or ID number:** No dangerous good in sense of this transport regulation.
- 14.2. UN proper shipping name:** No dangerous good in sense of this transport regulation.
- 14.3. Transport hazard class(es):** No dangerous good in sense of this transport regulation.
- 14.4. Packing group:** No dangerous good in sense of this transport regulation.

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

No information available.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 75

Information according to 2012/18/EU (SEVESO III): Not subject to 2012/18/EU (SEVESO III)

National regulatory information

Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC).

Water hazard class (D): - - non-hazardous to water

Additional information

Observe in addition any national regulations!

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

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Abbreviations and acronyms

CLP: Classification, labelling and Packaging
 REACH: Registration, Evaluation and Authorization of Chemicals
 GHS: Globally Harmonised System of Classification, Labelling and Packaging of Chemicals
 UN: United Nations
 CAS: Chemical Abstracts Service
 M-Factor: Multiplication Factor
 DNEL: Derived No Effect Level
 DMEL: Derived Minimal Effect Level
 PNEC: Predicted No Effect Concentration
 ATE: Acute toxicity estimate
 LC50: Lethal concentration, 50%
 LD50: Lethal dose, 50%
 LL50: Lethal loading, 50%
 EL50: Effect loading, 50%
 EC50: Effective Concentration 50%
 ErC50: Effective Concentration 50%, growth rate
 NOEC: No Observed Effect Concentration
 BCF: Bio-concentration factor
 PBT: persistent, bioaccumulative, toxic
 vPvB: very persistent, very bioaccumulative
 ADR: Accord européen sur le transport des marchandises dangereuses par Route
 (European Agreement concerning the International Carriage of Dangerous Goods by Road)
 RID: Regulations concerning the international carriage of dangerous goods by rail
 ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
 (Accord européen relatif au transport international des marchandises dangereuses par voies de navigation
 intérieures)
 IMDG: International Maritime Code for Dangerous Goods
 EmS: Emergency Schedules
 MFAG: Medical First Aid Guide
 IATA: International Air Transport Association
 ICAO: International Civil Aviation Organization
 TI: Technical Instructions
 DGR: Dangerous Goods Regulations
 MARPOL: International Convention for the Prevention of Marine Pollution from Ships
 IBC: Intermediate Bulk Container
 VOC: Volatile Organic Compounds
 EG or EC: European Community
 IE: Industrial Emissions
 SVHC: Substance of Very High Concern
 Met. Corr: Substance or mixture corrosive to metals
 Acute Tox: Acute toxicity
 Skin Corr: Skin corrosion
 Skin Irrit: Skin irritation
 Eye Irrit: Eye irritation

Key literature references and sources for data

For abbreviations and acronyms, see: ECHA Guidance on information requirements and chemical safety assessment, chapter R.20 (Table of terms and abbreviations). (v.1.2, 2013)

Classification for mixtures and used evaluation method according to Regulation (EC) No 1272/2008 [CLP]

Classification	Classification procedure
Skin Irrit. 2; H315	Calculation method
Eye Irrit. 2; H319	Calculation method

Relevant H and EUH statements (number and full text)

H290 May be corrosive to metals.

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H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H319	Causes serious eye irritation.

Further Information

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)